

**UPM Raflatac Technical Information**

13-03-2022 EN SI

<b>Product</b>	<b>THERMAL ECO BPAFREE-FSC / RH9X / HONEY GLASSINE 65</b>
Sales Code	BZE/RH9X/03
EAN	6415788203743
Product use	Product designed for general purpose non topcoated direct thermal labels for retail and transport & logistics applications with good convertability, direct thermal printability and initial tack.

**Typical technical values**

<b>Face</b>	<b>THERMAL ECO BPA FREE-FSC</b>			
Product	A non-top coated paper with a high sensitivity thermal coating produced totally without BPA-based chemistry. This face paper is made from FSC™-certified (mix credit) pulp. Limited resistance to thermal image scratching or smudging.			
Substance	71	g/m <sup>2</sup>	ISO 536	
Caliper	79	µm	ISO 534	
Tensile strength MD	3,9	kN/m	ISO 1924/2	min
Tensile strength CD	1,9	kN/m	ISO 1924/2	min
Brightness	92	%	ISO 2470/3	norm
Roughness	1,9	µm	ISO 8791	PPS 10
Imaging colour	Black			
Scanning	Visible red light (wavelength up to 650 nm).			
DT printing speed	Direct thermal printing speed up to 300 mm/s.			
Optical density	Direct thermal print 1.27 (min)			
Printability	Suitable for direct thermal and water based flexography.			
Sustainability	The product is sold as FSC Mix Credit under UPM Raflatac's FSC™ certificate SGSCH-COC-004879.			

<b>Adhesive</b>	<b>RH9X</b>		
Type	General purpose permanent adhesive.		
Composition	Rubber, hotmelt.		
Tack	17	N/25mm	FTM 9

<b>Backing</b>	<b>HONEY GLASSINE 65</b>			
Product	Yellow transparent glassine backing paper.			
Substance	55	g/m <sup>2</sup>	ISO 536	
Caliper	49	µm	ISO 534	
Tensile strength MD	6	kN/m	ISO 1924	
Tensile strength CD	2,3	kN/m	ISO 1924	
Transparency	49	%	DIN 53147	



## Performance

Total caliper	144 µm
Minimum labelling temperature	0 °C
Service temperature	-40 °C to 60 °C
Shelf life	From date of manufacture: 12 months, under FINAT defined storage conditions (+20-25 °C and RH 40-50%). Prolonged storage at higher temperatures and/or humidity levels will shorten the shelf life.

## Information

Product Information	General purpose product for retail and transport & logistics applications. Adhesive provides good adhesion to non-polar surfaces. Not suitable for labelling plasticized PVC and the product has limited resistance in wet conditions. Not recommended for adhesive surface printing without testing beforehand.
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## Approvals

Approvals	For further compliance information related to food labeling applications, please contact your local sales representative for a Declaration of Conformance (DoC) document.
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Disclaimer	The performance of the product should always be tested in the actual application conditions. Our recommendations are based on our most current knowledge and experience. As our products are used in conditions beyond our control, we cannot assume any liability for damage caused through their use. Users of our products are solely responsible that the product is suitable for its intended application, and have determined such at their sole discretion. Users must comply with any applicable legislation and/or testing requirements for the finished article, and are responsible for bringing their products to market.
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