Declaration of Compliance
For aluminium food contact articles – Aluminium – Inside plain/Outside plain

Last updated: 2025-09-10
Valid from: 2026-05-21

Issued / Manufactured / Imported by

Plus Pack Group
Odense (DK) / Genk (BE)

Identification of the product

Combination of materials (outside to inside)

Lubricant - aluminum foil - lubricant

Product reference(s)

Item number	Product Group	Item Name	Customer reference
7610010801	Standard alu.containers	RECT.1010ML.FOLDED	-

Product Specifications	
Filling temperature	Max. 350 °C / 662 °F
Treatment time	Up to 2 hours
Storage temperature after filling	-40 to +40 °C / -40 to +104 °F
Restrictions	Avoid direct contact with strongly acidic & salty food(1)
Inventory storage	Max. 70% RH 5-25 °C / 41-77 °F
Dual use additives that might be present	None
Bisphenols or bisphenol derivatives used in the manufacture of the food contact article	None

(1) Following limit values are agreed in the industry:
- strongly acidic food is defined by pH level below 4.5
- salted food has a salt content higher than 3,5%
A packaging test must always be carried out by the food manufacturer to determine the exact shelf life and functionality.

Intended for	
Aqueous foods	Yes
Acidic foods	No
Alcoholic foods	Yes
Fatty foods	Yes
Dry foods	Yes
Conventional oven	Yes
Microwave oven	Yes
Barbecue/grill	Yes
Freezer	Yes

Overall migration test (conditions according EU 10/2011)

- 4h at 100°C / 212°F in water
- 2h at 175°C / 347°F in olive oil

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ISO 9001/14001 certified
BRC Global Standard Packaging
CVR: DK 37 75 40 13

Legislation

This item supplied by Plus Pack A/S is intended to come into contact with the indicated foodstuffs and comply with the following regulations and directives under the filling/treatment and storage conditions:

- Framework Regulation (EC) 1935/2004 on materials and articles intended to come into contact with food of 27 October 2004, as amended on the above-mentioned date of last update, in particular articles 3, 15 and 17.
- Commission Regulation (EU) 2024/3190 of 19 December 2024 on the use of bisphenol A (BPA) and other bisphenols and bisphenol derivatives with harmonised classification for specific hazardous properties in certain materials and articles intended to come into contact with food, amending Regulation (EU) 10/2011 and repealin Regulation (EU) 2018/213.
- Koninklijk besluit van 17 februari 2021 betreffende materialen en voorwerpen van metaal en legering die bestemd zijn om in aanraking te worden gebracht met voedingsmiddelen
- EN 602 Aluminium and aluminium alloys – Wrought products – Chemical composition of semi-finished products used for the fabrication of articles for use in contact with food
- Arrêté du 27 août 1987 relatif aux matériaux et objets en aluminium ou en alliages d'aluminium au contact des denrées, produits et boissons alimentaires
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Regulation (EU) 1169/2011 – concerning absence of the listed allergens in Appendix II.
- FDA 21 CFR §178.3910(6) on surface lubricants used in the manufacture of metallic articles.
- Resolution CMRes (2020)9 (non legally binding Resolution) Metal and alloys used in food contact materials (based on analysis and/or evaluation from our raw material supplier)

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out.

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end of shelf lifetime by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end-product. Re-use of the packaging is depending on both production process and product, and subsequently the re-use ability must be evaluated by the packer/producer.

International material recycling symbol

The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Approved by the Quality Department.

This document has been created electronically and is valid without signature.