

This specification describes articles of the material group

Wood

Material description:

Wooden cutlery: wood of the white birch (betula pendula).
 As first step the tree trunks go into boiling water. Then the trunks are getting decorticated. The next step is to cut the trunk in thin layers, which will be punched and steamed. After this, the wood will be pressed in the needed shape and splints will be removed.
 There is no additional surface treatment or coating of the wood.

Picture	Description	Article number
	Cutlery	5554, 5553, 5536, 5524, 4626, 5092 5156, 5155, 5023, 5071, 3218, N180, 2469, 3138, N763, 11405, 11406, 11408, 13786 11968, 11969, 11970

Material / composition

Wood

Storage

Storage temperature: ambient
 Relative humidity: dry
 Storage conditions: keep away from direct sunlight

Purpose of use

The articles are suitable for direct contact with food.

Applications:

- Short-term contact

This information is based on our current level of know-how and knowledge. Specifications can be adjusted at any time without advance warning.

Declaration of compliance

These articles meet the following regulations and are suitable for direct contact with food :

- Regulation (EC) No 2023/2006** on good manufacturing practice for materials and articles intended to come into contact with food
- Regulation (EC) No 1935/2004** on materials and articles intended to come into contact with food and
- Regulation (EU) No 10/2011** on plastic materials and articles intended to come into contact with food. And subsequent amendments until the date of the test report.
- Directive 94/62/EC** on packaging and packaging waste
- SR 817.023.21** The Swiss Ordinance on Materials and Articles in Contact with Food

Overall migration

Tested under the following conditions (test report SQTS 2017L06260):

Simulant	Time 1	Temperature 1	Time 2	Temperature 2
<input checked="" type="checkbox"/> E: Poly(2,6-diphenyl-p-phenylenoxid) or Tenax	3 d	40°C	10 min	70°C

The global migration values are below the limit of 10 mg/dm² and 60 mg/kg.

Calculation basis

- Ratio of food contact surface area to volume used to establish the compliance of the material or article: 6 dm²/kg

Heavy metals

No increased heavy metal values (lead, cadmium, chromium, mercury) were detected in the packaging. The sum of the measured elements is below the limit of 100 mg/kg according to the ChemRRV as well as the directive 94/62/EC.

Formaldehyde:

Was not detectable

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Production location: China

Bio-degradability: The products are completely bio-degradable

Certificates: FSC-certificate No. SGSCH-COC-010010

Customs duty number: 4419.0000

Reclamation

Deliveries, which differ from the listed specifications, will be withdrawn and replaced after review.

Pacovis AG

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