Declaration of Compliance

For aluminum food contact articles – inside plain/outside plain

Plus Pack item no.	Description
5353511900	RECT.5350ML.FULL.CURL.1/1GN
0510406900	ROUND.Ø77.35ML.FULL.CURL
0559910000	RECT.990ML.FULL.CURL.3CMP
7623013901	RECT.2200ML.FOLDED.HEAVY
7620510901	RECT.2050ML.FOLDED
7623009901	RECT.2200ML.FOLDED
7310008900	RECT.1000ML.FULL.CURL
0511110600	ROUND.Ø106.94ML.FULL.CURL
0515907900	ROUND.Ø195.600ML.FULL.CURL
0109710902	RECT.1106ML.HANDLES.RIDGE
0192011404	RECT.1900ML.HANDLES
0516010699	ROUND.Ø251.600ML.FULL.CURL
0835710799	SQUARE.542ML.INTERR.VERT.CURL
5110008900	ROUND.Ø214.1100ML.FULL.CURL
403500	ROUND.Ø127.350ML.FULL.CURL
0732510500	RECT.250ML.FULL.CURL
0715510800	ROUND.Ø158.512ML.FULL.CURL
0656008900	STAR.600ML
0737207900	RECT.700ML.FULL.CURL
0737110701	SQUARE.706ML.FULL.CURL
0838908902	RECT.890ML.INTERR.VERT.CURL
0737007900	RECT.685ML.FULL.CURL
0838906902	RECT.890ML.INTERR.VERT.CURL
0765010700	RECT.500ML.FOLDED
7614013900	RECT.1500ML.FOLDED.HEAVY
0761410600	RECT.140ML.FOLDED
0762510700	RECT.250ML.FOLDED
0765510600	RECT.550ML.FOLDED
7614010800	RECT.1500ML.FOLDED
0763510700	RECT.340ML.FOLDED
7502606900	OVAL.260ML.FULL.CURL
0736710200	RECT.610ML-FULL.CURL
0735210800	RECT.584ML.FULL.CURL
0716407900	ROUND.Ø206.640ML.FULL.CURL
0714406900	ROUND.Ø166.450ML.FULL.CURL
0711210699	ROUND.Ø80.106ML.FULL.CURL
0710805901	ROUND.Ø94.66ML.FULL.CURL
0736810600	RECT.653ML.FULL.CURL
5112509901	ROUND.Ø330.1118ML.FULL.CURL
0517009900	ROUND.Ø249.700ML.FULL.CURL
0318010799	ROUND.Ø181.800ML.INT.VERT.CURL
5105008900	ROUND.Ø203.410ML.FULL.CURL
0559209954	RECT.1140ML.FULL.CURL.2CMP
7610010801	RECT.1010ML.FOLDED
0658619902	ALU.OVAL.805ML.BUTLER
6518023902	ALU.OVAL.1800ML.BUTLER
6522030903	ALU.OVAL.2150ML.BUTLER
5324011000	RECT.2400ML.FULL.CURL.1/2GN
5314020951	RECT.10244ML.FULL.CURL.1/1GN
5388520951	RECT.8374ML.FULL.CURL.1/1GN
5336508902	RECT.3600ML.FULL.CURL.1/2GN
5328012900	RECT.2800ML.FULL.CURL.1/3GN
5352015951	RECT.5200ML.FULL.CURL.1/2GN
0657520900	ALU.ROUND.Ø308.730ML.BUTLER
0653311000	ALU.ROUND.Ø277.330ML.BUTLER

Intended for:	
Aqueous foods	Yes

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DKK:
EUR.:
IBAN:
CVR:

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Danske Bank 3574 3574 351367
DK20 3000 3574 351367
DK 37 75 40 13

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5336507951	RECT.3600ML.FULL.CURL.1/2GN
5368018950	RECT.6800ML.FULL.CURL.1/1GN
5314007950	RECT.10244ML.FULL.CURL.1/1GN
0658614906	ALU.OVAL.805ML.LIGHT
6518015906	ALU.OVAL.1800ML.LIGHT
6522019906	ALU.OVAL.2150ML.LIGHT
0154511402	RECT.1590ML
5120010700	ROUND.Ø285.2070ML.FULL.CURL
0094101004	RECT.964ML.HANDLES
0140110200	RECT.1442ML.HANDLES
5101605901	ROUND.Ø121.158ML.FULL.CURL
0832510699	RECT.250ML.INTERR.VERT.CURL
5113010801	ROUND.Ø231.1425ML.FULL.CURL
0710910599	ROUND.Ø75.90ML.FULL.CURL
0839020699	RECT.910ML.INT.VERT.CURL.
8318508901	RECT.1850ML.INTERR.VERT.CURL
8319010900	RECT.1900ML.INTERR.VERT.CURL
0734507900	RECT.456ML.FULL.CURL
0533106950	RECT.308ML.FULL.CURL
0838408960	RECT.900ML.INTERR.VERT.CURL
0102621001	RECT.1020ML.HANDLES
0138011300	RECT.1380ML
7516514900	RECT.1650ML.FULL.CURL
0222214900	RECT.2222ML.HANDLES.RIDGE
5100810599	ROUND.Ø100.80ML.FULL.CURL
0315021800	RECT.3150ML.HANDLES
0029010200	ROUND.Ø111.290ML
0859210900	RECT.920ML.FULL.CURL.2CMP
0834220599	RECT.450ML.INTERR.VERT.CURL

Customer reference :		Acidic foods	No
Appearance	-	Alcoholic foods	Yes
Filling/Treatment		Fatty foods	Yes
Temperature	Max. 350 °C	Dry foods	Yes
Time	Up to 2 hours	Use in conventional oven	Yes
Storage after filling		Use in microwave	Yes
Temperature	-40 to +40 °C	Freezing	Yes
Combination of materials: (outside to inside)	Lubricant - aluminum foil - lubricant		
Restrictions:	Avoid direct contact with strongly acidic or salty food		
Inventory storage	Max. 70 % RH	5-25 °C	

This item supplied by Plus Pack Group is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.

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- EN 602 Aluminium and aluminium alloys – Wrought products – Chemical composition of semi-finished products used for the fabrication of articles for use in contact with food
- Arrêté du 27 août 1987 relatif aux matériaux et objets en aluminium ou en alliages d'aluminium au contact des denrées, produits et boissons alimentaires
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Regulation (EU) 1169/2011 – concerning absence of the listed allergens in Appendix II.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out. See Normpack certificates on www.pluspack.dk

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end shelf life time by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end product. Potential re-use of the packaging is depending on both production process and product, and subsequently the re-use ability must be tested/documented by the packer/producer.

Migration tests:

2 h at 100 °C in water
10 days at 40 °C in water

No SML's present

Dual use additives that might be present	NA

Content of BPA	**Inside**	**Outside**
	NA	NA

International material recycling symbol:

The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Genk, 2020-02-06

Quality Coordinator

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