

Declaration of Compliance

with the legislation for materials and articles intended to come into contact with foodstuffs.

We declare that the following product type(s):

Product	Raw material	Colorant	Article number
100 mm lid with boreseal	PP	Black 2%	5049.11 7100-SP400-0004

As manufactured and supplied by Teamplast B.V. the Netherlands, are in compliance with:

European Community

- Framework Regulation (EC) No. 1935/2004 of 27 October 2004
- This product complies with the relevant requirements of regulation 10/2011/EC (PIM) as amended, applicable to intermediate materials (e.g. plastic powders, plastic granules or plastic flakes)
- Regulation (EC) No. 2023/2006 of 22 december 2006
[on good manufacturing practice for materials and articles intended to come into contact with food]

The Netherlands

- Warenwetbesluit Verpakkingen- en gebruiksartikelen

Regulations

- All the used raw materials are within the EC 10/2011 requirements
- All the used masterbatches are within the EC 10/2011 requirements
- All the used seals and inlayers are FDA approved
- All the used seals and inlayers are tested and within the EC 10/2011 requirements

Additional information on migration testing

Due to the large variety of articles that are manufactured by Teamplast B.V., it is not feasible to have all articles tested for compliance with EC 10/2011 and its amendments. However, all these articles are in principle produced with the same raw materials and additives following a standardized process (injection moulding). Therefore, the following 2 articles have been defined for compliance testing and do represent the categories which are commonly used for our food packaging applications. The compliance of the above mentioned product categories is covered by these test categories.

Article	Raw material	Additive	Colorant	Represents category
Closure naturel	PP	N/A	-	
Closure black	PP	N/A	Black 2%	Closure black

The stated products are tested under the following conditions:

Food simulant ¹	Test Time	Test Temperature	Method ²
Acetic Acid (3%)	10 days	40°C	EN 1186-9
Ethanol (20%)	10 days	40°C	EN 1186-9
Olive Oil	10 days	40°C	EN 1186-9

¹ Testing with distilled water is not strictly required in case the finished packaging is intended for all types of food as laid down in guideline 10/2011 EC.

² Migration testing is conducted in accordance with guideline 10/2011 EC, which are elaborated in the standards NEN-EN 1186-1 and specifically NEN-EN 1186-8 and NEN-EN 1186-9

- all testing is conducted by Eurofins.

The following monomers and additives with SML (Specific Migration Level) are used in the product compositions of the articles as manufactured by Teamplast B.V.

Chemical name	CAS No	SML	Remarks
9,9-bis(methoxymethyl)fluorene	0182121-12-6	SML 0,05 mg/kg	N/A raw material masterbatch
1,3,5-tris(3,5-di-tert-butyl-4-hydroxybenzyl)-1,3,5-triazine-2,4,6(1H,3H,5H)-trione	0027676-62-6	SML 5 mg/kg	N/A raw material
Aluminium	-	SML 1 mg/kg	N/A masterbatch
stearic acid	0000057-11-4	SML 25 mg/kg expressed as zinc.	N/A

Dual use

Dual use additives raw material	
E-Number	Chemical name
E 470a	Calcium salts of fatty acids

Dual use additives masterbatch	
E-Number	Chemical name

Foodcontact ratio: 6dm² per kg food

Functional barrier: NO

Storage and Handling Seals

Two piece induction heat seal

- The material must be protected from direct sunlight and high atmospheric humidity during storage.
- It is also recommended to store the material at room temperature (15°C – 25°C). If stored at lower temperatures the material should be acclimatized before processing for about 24h until it reaches room temperature (15°C – 25°C).
- Further unfavourable storage conditions are large fluctuations in ambient temperature and high atmospheric humidity. These conditions may lead to moisture condensing inside the packaging, bowing of the seals and separation of the facing from the backing material.
- Shelf life: 6 months before wadding and 6 months after wadding

PS Seal

- Good condition of warehousing for the seals (temp 15-25 °C)
- Maximum guarantee of the supplier is 6 months to process the Pressure Sensitive seals
- The neck of the container must be even to give a good adherence
- A equal distribution of pressure during the winding of the top gives the best possible adherence on the neck of the container
- Adherence is effective after 24 hours
- Adherence is less when packed products are a powder of something similar

Additional requirements for product conditions

- ☒ Do not store at temperatures above 40 °C
- ☒ Avoid exposure to direct sunlight

Disclaimer/Important notice

- It should be noted that the products have been tested for the above mentioned forms of usage and conditions. Therefore, it will be the sole responsibility of the customer or downstream user to determine that the use of the product complies with the information given in this document and is safe, lawful and technically suitable for its intended use so that no change in flavour, taste or organoleptic properties occurs. In case the product(s) will be used in a different manner than tested, the information in this declaration of compliance will not apply and the customer or downstream user shall be responsible for the compliance with specific legislation and regulations.
- Because use conditions and applicable laws may differ per territorial jurisdiction, the customer is responsible for determining whether our products and the information in this document are appropriate for the intended use and remains responsible for determining whether the use complies with all relevant legislation and regulations.
- The information included in this document is valid from the stated version date until this document is superseded. Because of possible changes in the underlying legislation and regulations, as well as possible changes in our products, we cannot guarantee that the status of this document will remain unchanged. Teamplast B.V. therefore recommends our customers to verify the regulatory status periodically by accessing our Quality department. This document will be renewed in all cases where the previous conformity and compliance is no longer ensured and in case of changes in the regulations.

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Name and position



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