# DOC aluminiumfolie



Proceseigenaar	Harmen Bremer
Nummer	
Eigenaar	Harmen Bremer
Versie	19 (Actueel)
Opgesteld door	Harmen Bremer
Datum	2 jul 2019 tot 2 jul
	2021

### **Declaration of Compliance**

Product:

C440150140612 Alu-folie box Unilever

The above mentioned products are aluminium foil which are used for food packaging. The aluminium foil is analysed for its compliance with the demands on food contact materials.

Therefore we, ITS bv, declare that the aluminium foil. (96% Alloy 8006 or comparable) is in compliance with:

- 1935/2004/EC on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC.
- BS EN 602 Aluminium and aluminium alloys. Wrought products. Chemical composition of semi-finished products for the fabrication of articles for use in contact with foodstuff.
- French decree 27<sup>th</sup> August 1987: Aluminium and alloys
- Warenwetregeling Verpakkingen en gebruiksartikelen. Hoofdstuk III
- EC 1907/2006 and amendments. Reach
- Directive 94/62/EC on Packaging and packaging waste

The aluminium foil rolls are produced under Quality and Hygiene certified Management System:

- Quality: ISO 9001 by Lloyd's

- Hygiene: BRC Packaging Hygiene Standards including HACCP by Lloyd's

- Environment: ISO 14001 by Lloyd's

We hereby declare that the material or the article is suitable for direct contact with dry, moist and fatty foodstuffs:

Agueous foodstuffs: Yes, 10 days at 40°C

Foodstuffs very rich in fatty content: Yes, 10 days at 40°C-oliveoil

The specific migration is determined. The sample was brought in contact with several simulants, the worst case for each simulant was selected. The specific migrations were determined following the CEN method EN 13130-1:2004 (26 may 2004) as close as possible.



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The material is suited for direct use with foodstuffs using the following temperature-time lapse.

>-22°C Unlimited time in minutes, hours or days < 300°C Unlimited time in minutes, hours or days

The contact between the aluminium foil and foods which are very acidic or very salty should be avoided, since they have a detrimental effect on the aluminium layer. It should be stored in a dry place with a constant temperature.

The product has been manufactured under G.M.P Regulation (EC) N°2023/2006.

We have implemented a traceability system as requested from Art. 17 Regulation (EC) N°1935/2004 via the number on the box/number on core in conjunction with the date of production.

#### Labeling

### Rules on labeling:

This product is labeled "for food contact".

OI

This product bears the glass-fork symbol as illustrated below:



This certificate has a validity of 2 years after the date of its issue provided no new regulation comes in force and no modification of the product likely to modify the specifications is made during that period.

Apeldoorn, 02-07-2019



H. Bremer

SHEQ Manager