

DECLARATION OF COMPLIANCE

Description	Material	Article Number
<i>Clambox Window</i>	<i>Cardboard with water-based coating and PLA window</i>	159910

Duni declares that the article meets the requirements of:

- Article 3, 11(5), 15 and 17 of Regulation (EC) No 1935/2004 (Framework regulation)
- EU Regulation 2023/2006/EC (GMP)
- EU Regulation 10/2011/EC with amendments (Plastic regulation)
- Paperboard complies with German BfR recommendation XXXVI

Area of use

The product is intended for use under the following conditions of temperature and time.

- Frozen/fridge for dry, moist, low alcoholic and fatty foodstuffs
- Room temperature (up to 40°C for up to 12 hours) for dry, moist, low alcoholic
- Room temperature (up to 40°C for up to 24 hours) for fatty foodstuff
- Room temperature (up to 40°C for more than 24 hours) for dry and fatty foodstuff without fatty substances on the surface
- Hotfill¹ for dry, moist, low alcoholic and fatty foodstuff

The boxes should not be used in a microwave oven.

¹ "hot-fill" means the filling of any article with a food with a temperature not exceeding 100 °C at the moment of filling, after which the food cools down to 50 °C or below within 60 minutes, or to 30 °C or below within 150 minutes.

Product Safety

Cardboard tray

Analysis of the cardboard tray performed by an independent institute shows the tested samples meet the requirements of BfR recommendation XXXVI, Paper and board for food contact.

No PFAS (Per- and polyfluoroalkyl substances) are intentionally added.

Analysis	Result
Metals (Cd, Pb, Cr(VI), Hg, Ni, Cr and Al)	Pass
Formaldehyde	Pass
Optical brightening agents (OBA)	Pass
Colour fastness	Pass
Transfer of antimicrobial constituents (Hemmhof test)	Pass
Biocide residuals	Pass
3-monochloro-1,2-propanediol (MCPD), 1,3-dichloro-2-propanol (DCP)	Pass

PLA window

- Overall migration (1)
According to the EU regulation 10/2011 regulations, the overall migration does not exceed 10 mg/dm² or 60 mg/kg.
- Specific migration (2)
To our knowledge the product does not contain any monomers or additives with restrictions to regulation 10/2011/EC.

Migration tests on the material of the article performed by an independent institute showed that under the following test conditions overall migration (see 1.) and specific migration (see 2.) fall below the respective limits given by regulation 10/2011.

Overall migration OM3

Simulant	Contact time	Temperature	Result (mg/dm ³)
10 % Ethanol	10 days	40°C	< 10
3 % Acetic Acid	10 days	40°C	< 10
Vegetable oil	10 days	40°C	< 10

The ratio of the sample area to the volume of the simulant is 6 dm²/kg.

The product does not contain any functional barrier.

According to the document in our possession, Primary Aromatic Amines are below 10 ppb.

Please be advised that Duni AB does not add anything into the product.

This document of compliance is based on:

Documentation from suppliers

Global migration test

This document was issued electronically and is therefore valid without signature.